



Installation Instructions: MT5/MT7

TOYOTA TACOMA 5'1" BED LENGTH

MT5 2005-2018 MT7 2019-CURRENT

TOOLS REQUIRED



REGISTER YOUR SYSTEM

- short 7/32" hex wrench
- 7/16" socket
- 3/8" socket
- electric drill
- drill stop
- 1/8" hex wrench
- 1/4" drill bit
- 5/16" drill bit
- T40 Torx driver



INSTRUCTION VIDEOS

Watch short installation videos at www.decked.com/video | Register your system at www.decked.com/warranty

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VERSION 8

DECKED.COM | 208.806.0251

RC397

CONTENTS

DECKED carton

LEFT DECK HALF - 1
RIGHT DECK HALF - 1
CENTER VERT - 1
CABSIDE VERT - 1
DRAWER - 2
LEFT AMMO CAN - 1
RIGHT AMMO CAN - 1
LEFT STUD - 1
RIGHT STUD - 1
AMMO CAN LID - 2
C-CHANNEL - 2
RULER - 1
HARDWARE BOX - 1
TORSION BRACE - 1
BOTTLE OPENER - 1

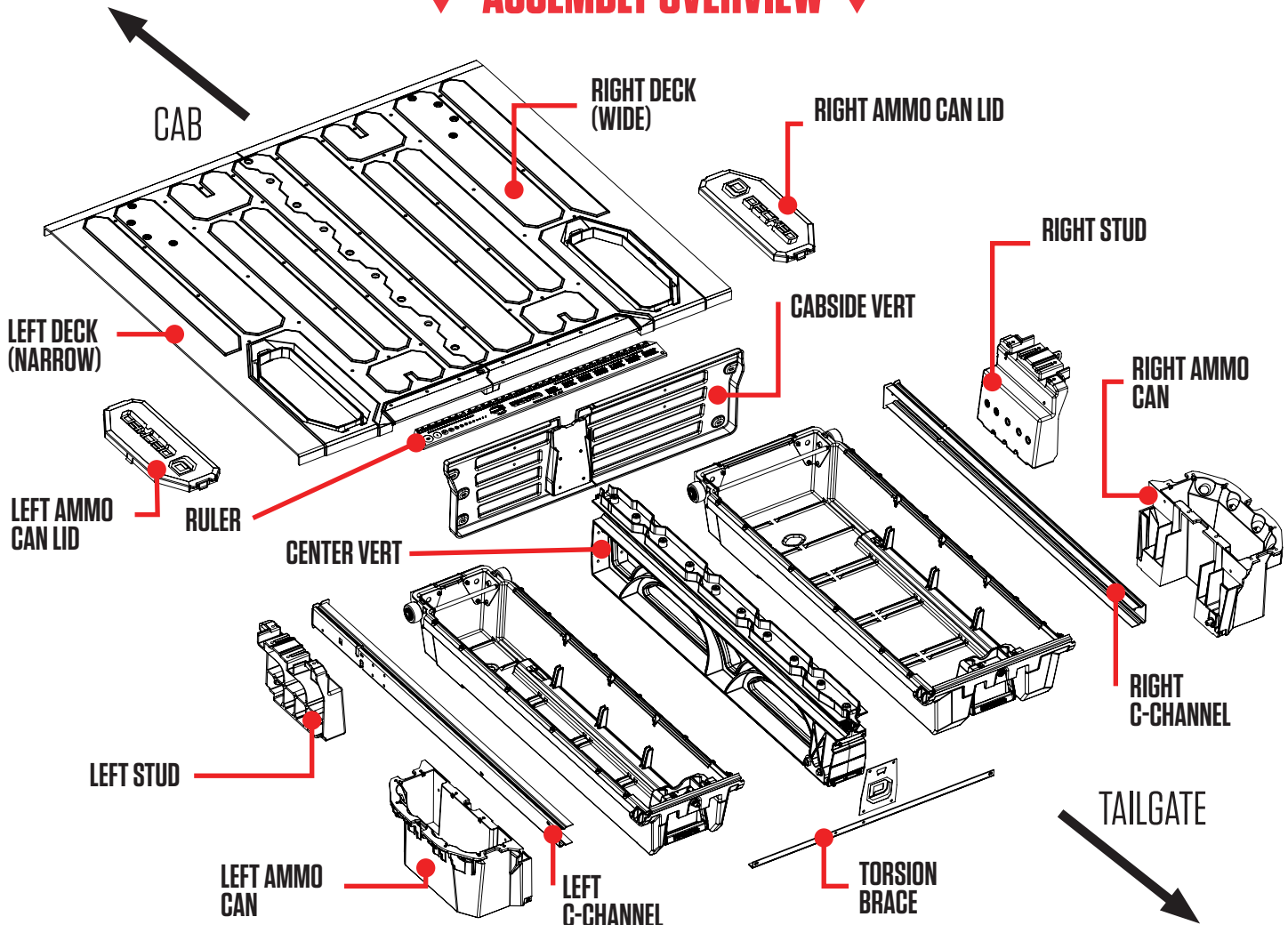
Hardware box - unbagged components (inside DECKED carton):



HARDWARE box - bagged components

PREP-MT5 or MT7 - 1
S1 - 1
S2 - 1
N1 - 1
J4 - 2
DRAWER 1 - 1
DRAWER 2 - 1
WHEELS - 1
FINAL MID - 1
PREP-EXTRA - 1
WASHERS - 1
(MT7 ONLY) TACOMA TD - 1

▼ ASSEMBLY OVERVIEW ▼



▼ HEY! TORQUE BOY: READ BEFORE YOU INSTALL DECKED ▼

1. **DON'T** go rogue on us, please read the instructions.
2. **DON'T** over tighten bolts, get em' hand-tight.
3. **DON'T** use power tools.
4. If you don't follow directions and do use power tools:
 - 1). Set clutch at a very low setting.
 - 2). If you blow it: Two extra threaded inserts are included in **BAG PREP-EXTRA**. That's all you get, unless you call us and ask for more. The inserts will replace any stripped inserts in the tailgate ammo cans and studs or front face of the center vert at the bottle opener, but NOT THE TOP OF THE CENTER VERT, so hand tighten until snug only! You can also screw the inserts back in if dislocated. There is a straight screwdriver slot on the underside of the threaded insert.
5. Start all bolts with fingers to avoid cross-threading.
6. **DON'T** over tighten J-hooks during installation. Just get 'em good and snug; enough to keep the system from moving in the bed.
7. You will have leftover washers – you're welcome.
8. Nice job if you're still reading .

*Prevent embarrassing, expletive-filled language,
watch our detailed installation video or give us a call. We're happy to help!*

208.806.0251 | DECKED.COM/INSTALLVIDEO

AMMO CAN DRAIN HOLES

(TO DRILL OR NOT TO DRILL.)

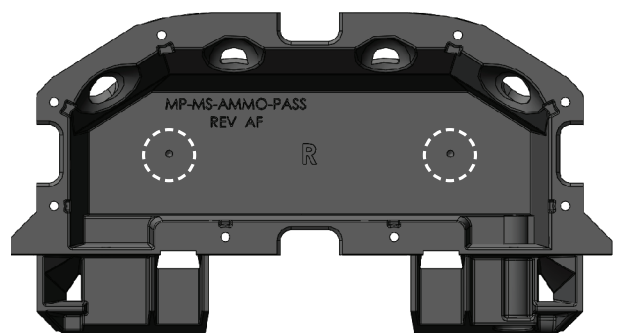
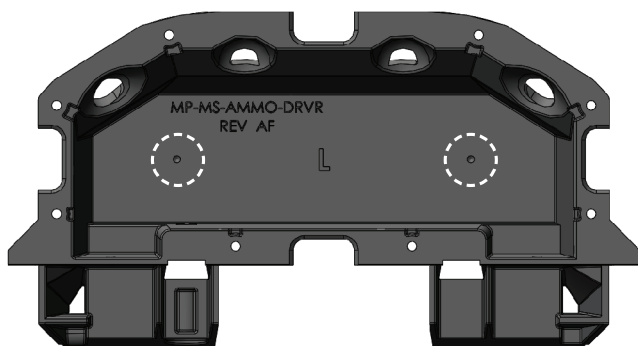
• Do you use a tonneau or shell over your DECKED system?

There is no need to drill holes, unless you leave your tonneau open in a deluge.

• Does your DECKED system live outside?

The ammo cans will get water in them. You'll need to drill holes in the ammo cans.

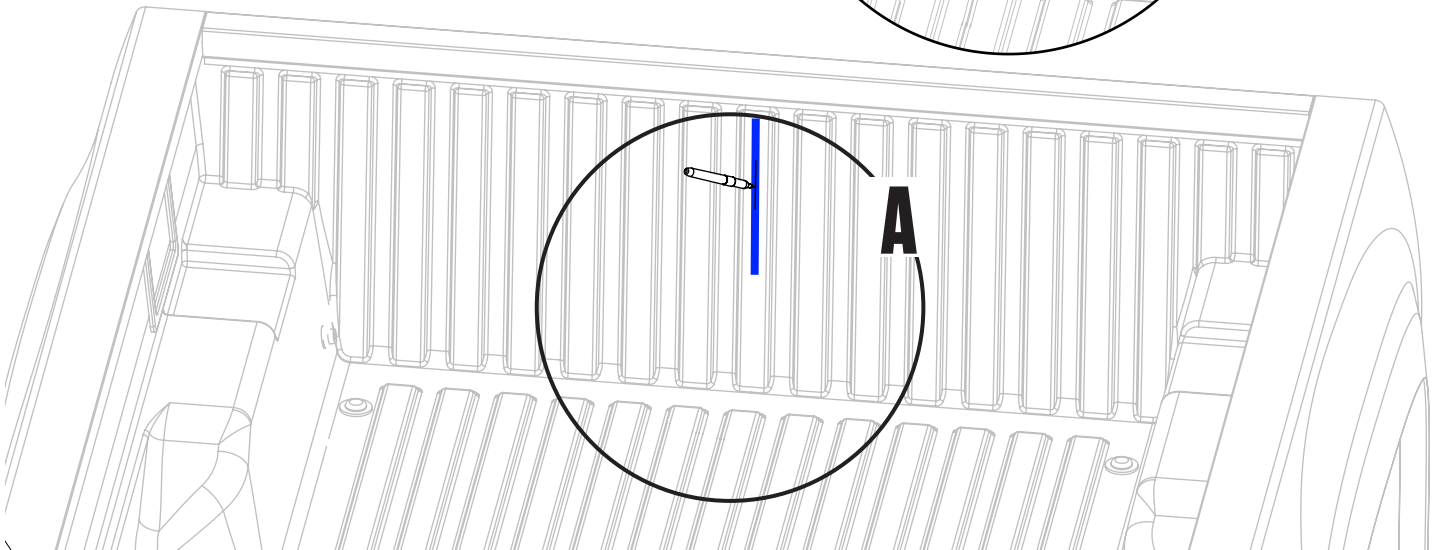
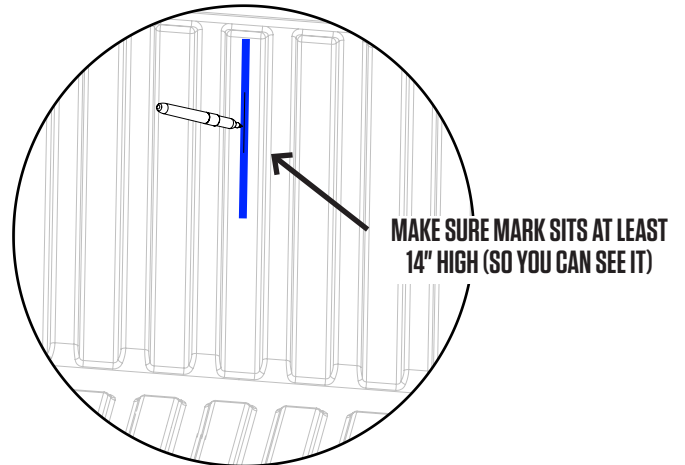
There are two dimples in the bottom of each ammo can. Drill a 1/2" hole at each dimple. A smaller hole will get clogged.



PREP BED: MARK CENTER OF BED

- Use a marking pen or wax pencil to mark the center of the bed (blue) on the raised bead.

DETAIL A

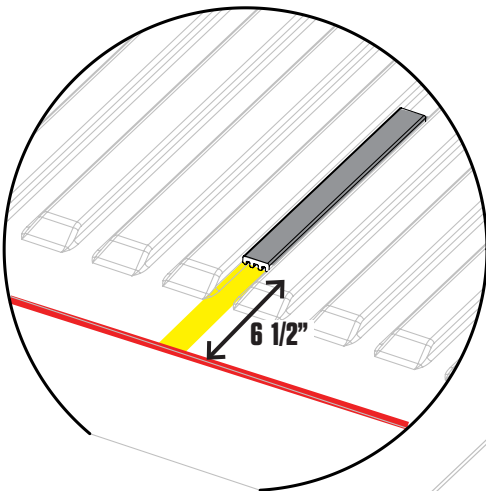


PREP BED: SHIMS

- **2 SMALL** shims and **2 LARGE** shims (with holes) are loose in your hardware kit.
- Using the information below:
 - 1) Clean the bed surface where the shims will be located. Isopropyl alcohol (do not drink) is recommended.
 - 2) Remove tape film and apply shim with the strength of 1000 men a.k.a push really hard.

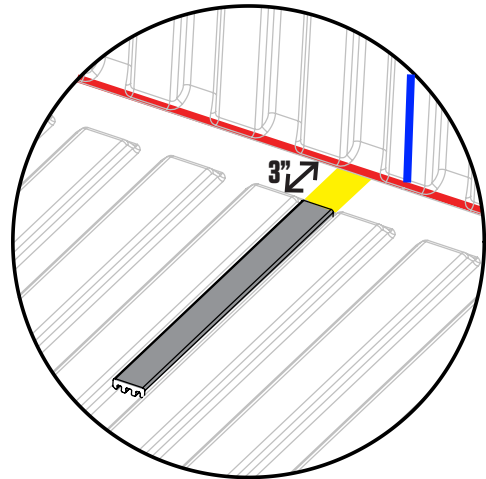
DETAIL B

Align shim to channel in floor shown. Place shim 6 1/2" from rear of bed (red).

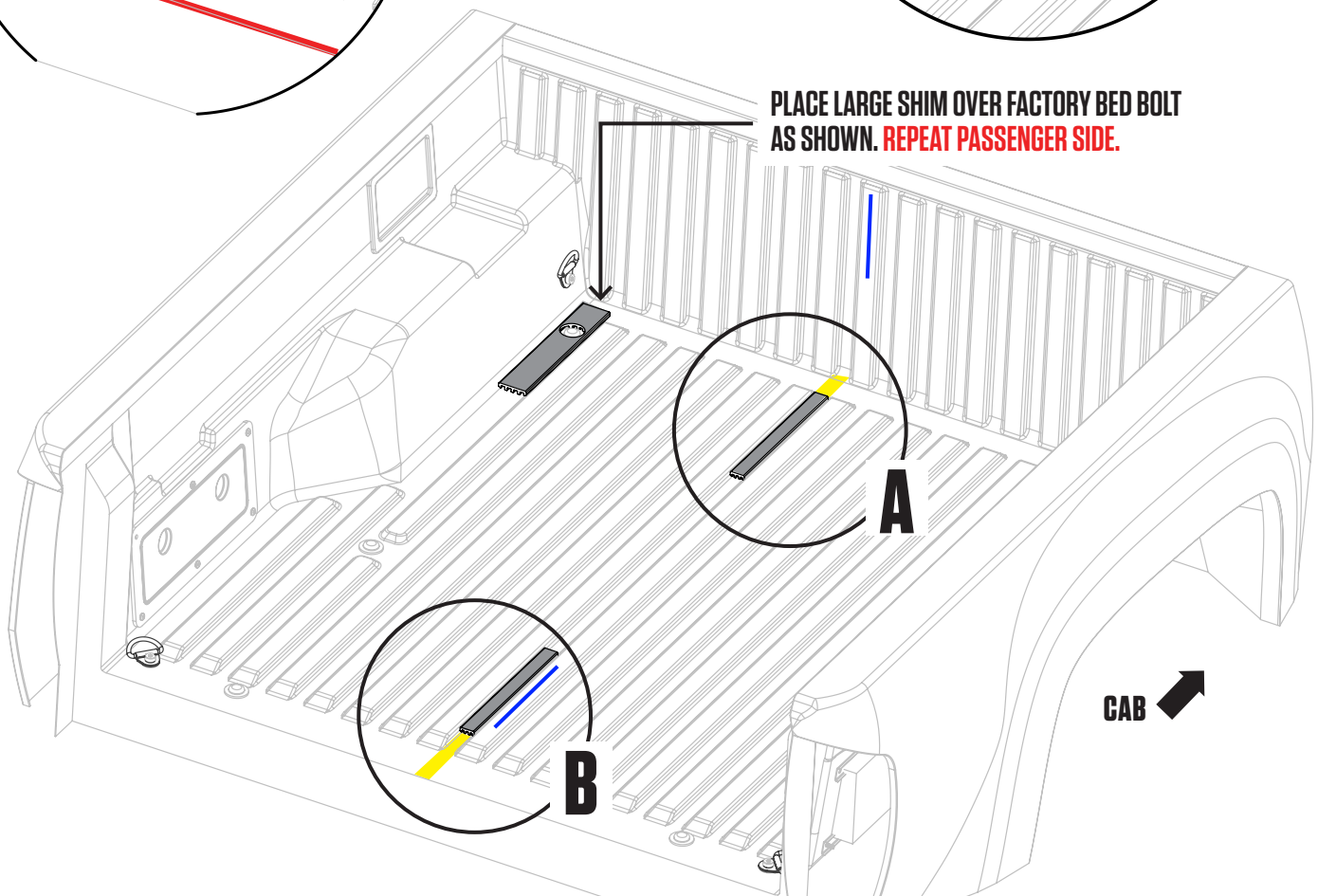


DETAIL A

Align shim to channel in floor shown 3" from cabside panel of bed (red).



PLACE LARGE SHIM OVER FACTORY BED BOLT AS SHOWN. **REPEAT PASSENGER SIDE.**

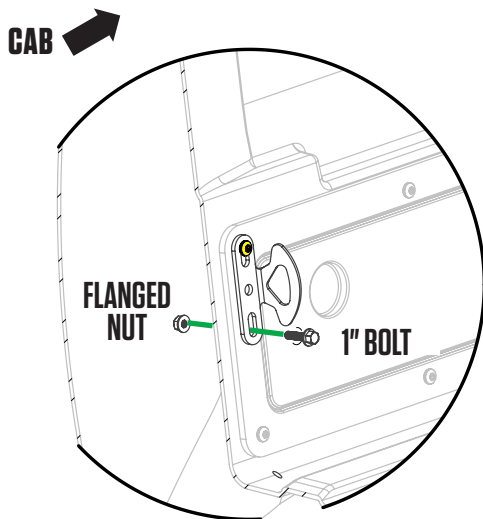


PREP BED: TAILGATE BRACKET

NOTE: You will need to grab a pal for this step (or have incredibly long and flexible arms).

- Remove top rear factory compartment bolt from the passenger side with a T40 Torx Driver. Keep bolt.
- Loosely attach passenger side tailgate bracket with factory bolt in top hole. Make sure the tie down opening is angled toward the driver, not the tailgate; **BAG PREP-MT5 or MT7.**
- Align bracket so it's parallel with vertical edge of compartment. Tighten factory bolt at last!
- Using the bottom hole in bracket as a guide, drill a 5/16" hole with a 1/2" drill stop through compartment and bed wall.
- Install a 1" bolt through the bracket and bed wall. Install 1" washer and flanged nut and tighten securely; **BAG PREP-MT5 or MT7.**
- Repeat driver side unless you don't have a driver's side cubby. If not, follow the instructions for driver's side on next page. **NOTE: On passenger side ONLY, you will need to add a washer; BAG PREP-MT5 or MT7...**
We know it's strange, trust us.

DRIVER SIDE



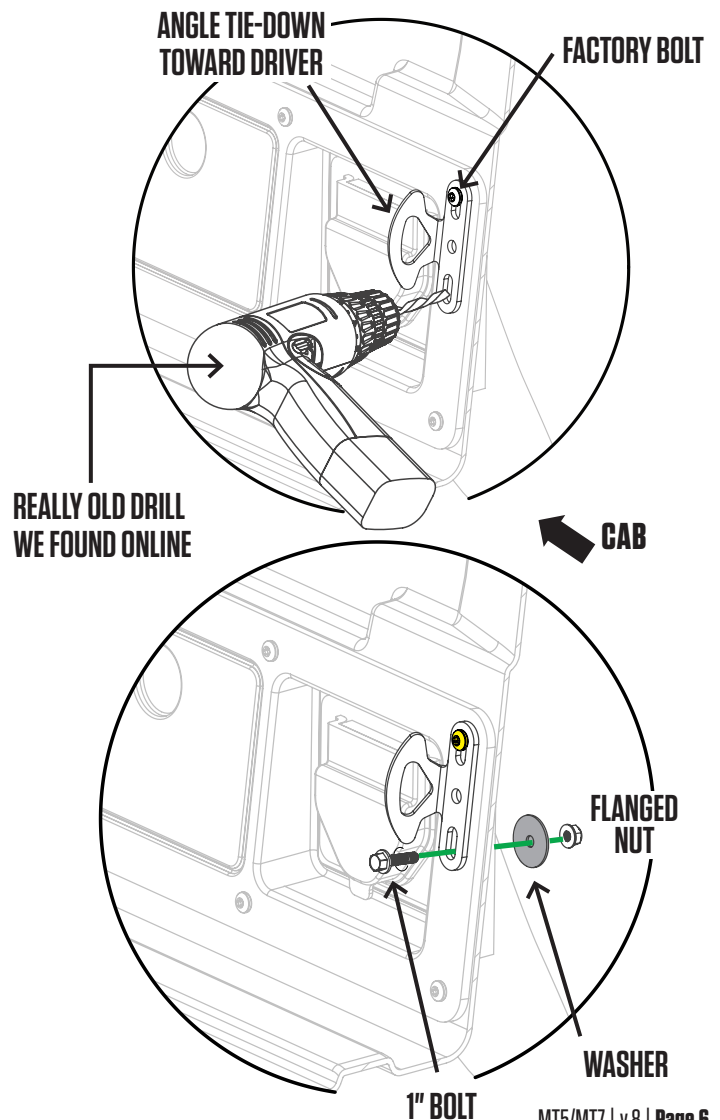
RECOMMENDED TORQUE:

Bolts in labeled bag PREP-MT5 or MT7 - 53 in-lb.

HELPFUL TIP: Feel free to remove doors of cubbies so you can still somewhat use them. Use will be compromised, but hey, life ain't always fair, right?!

HELPFUL TIP: The power outlet can still be used if you insert a flat head pigtail extension cord BEFORE you install the decks. Make sure to have the outlet capped to keep water out.

PASSENGER SIDE



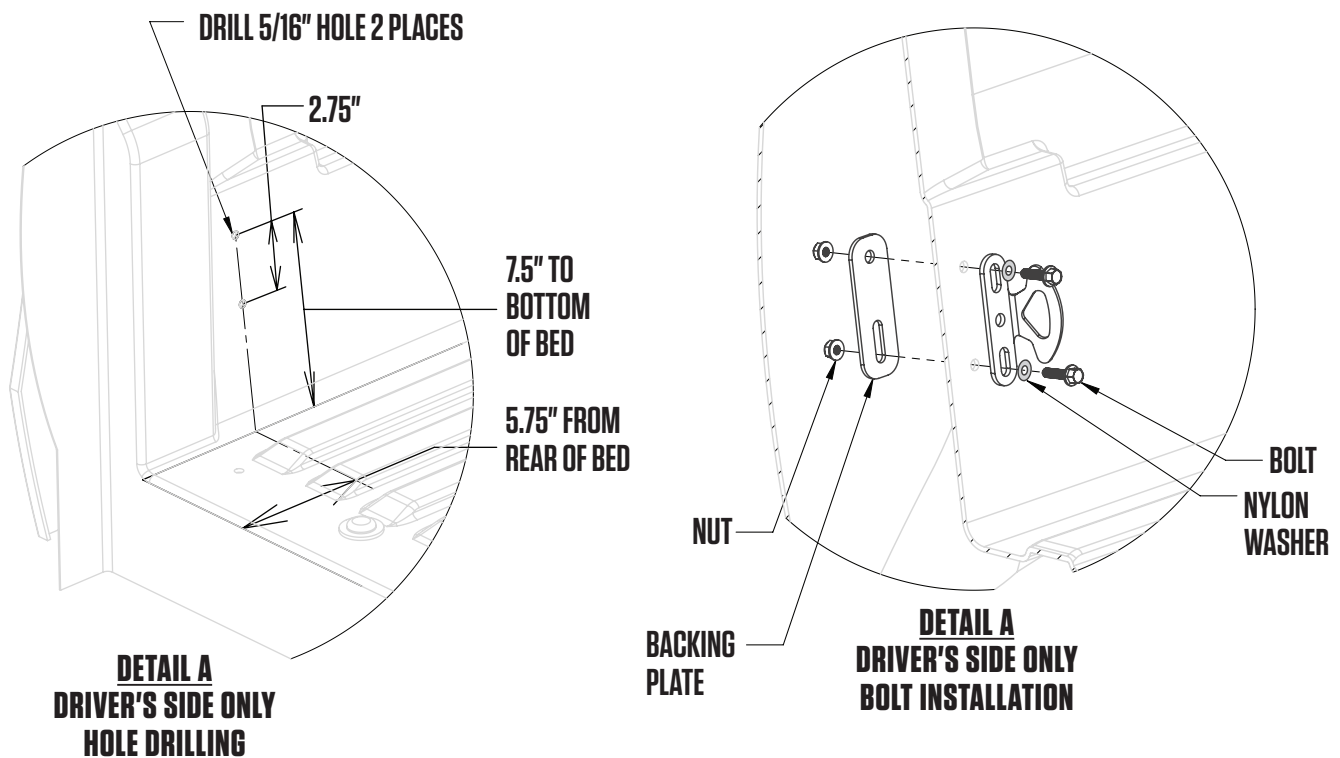
PREP BED: TAILGATE BRACKET

(FOR TACOMAS WITH NO DRIVER SIDE TAILGATE CUBBY)

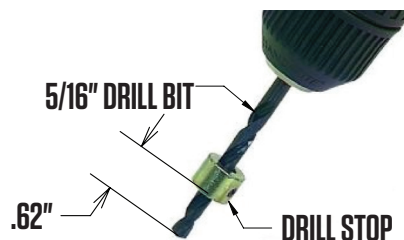
NOTE: Disregard this page if you **HAVE** a driver's side tailgate cubby.

- Referencing dimensional info in **DETAIL A** mark hole locations and drill (2) 5/16" holes (with drill stop set at .62").
- Referencing **DETAIL A** install J-hook mounting bracket as shown with bolts, nylon washers, backing plate and nuts.
Tighten bolts securely. BAG PREP-MT7, BAG TACOMA TD, BAG WASHERS.

DETAIL A



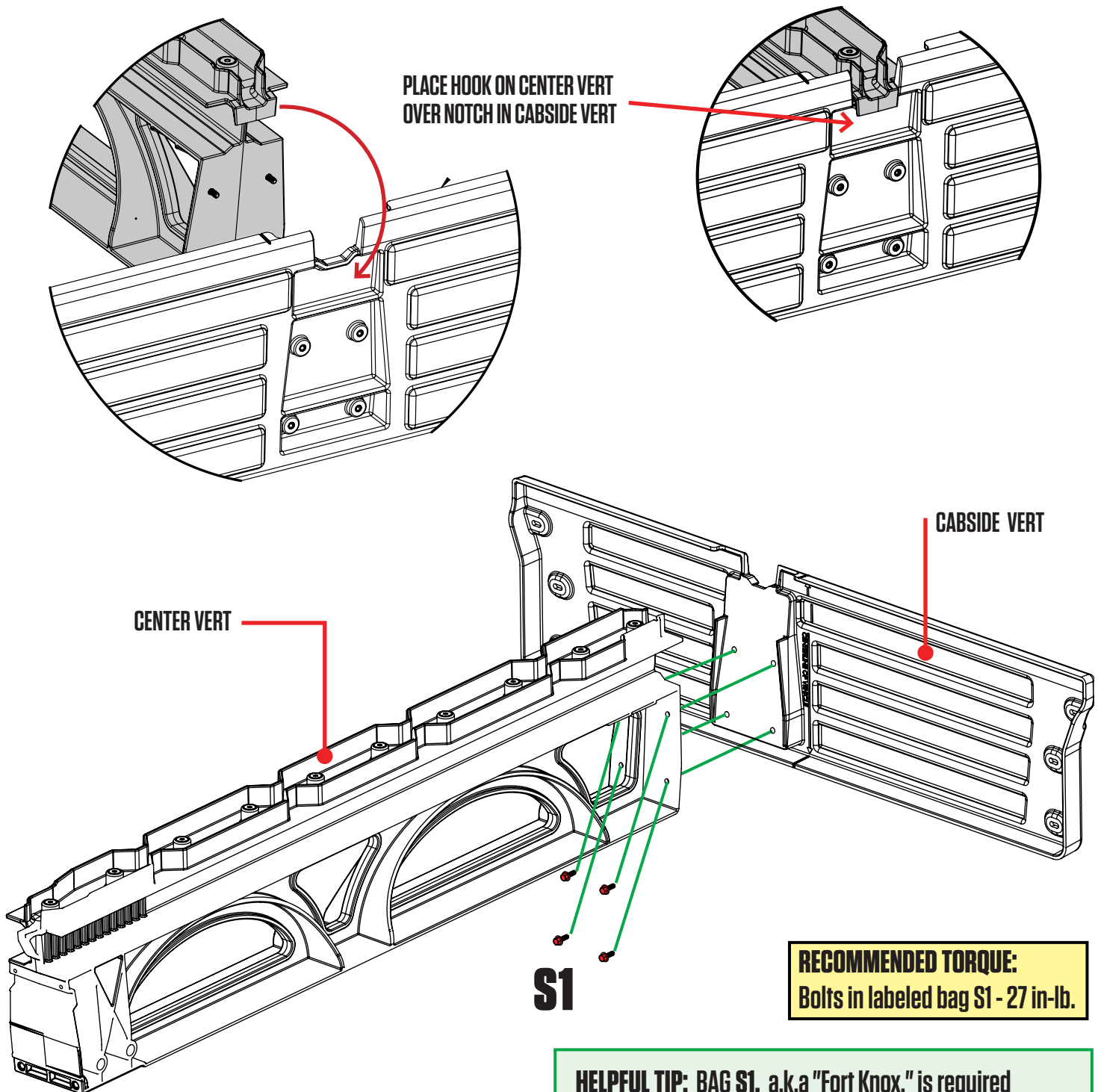
RECOMMENDED TORQUE:
Bolts in labeled bag PREP-MT7 - 53 in-lb.



ASSEMBLY: CENTER VERT + CABSIDE VERT

NOTE: Perform the next few steps on a flat surface like a garage floor.

- Attach center vert to cabside vert with four bolts. Alternate to tighten; BAG S1.

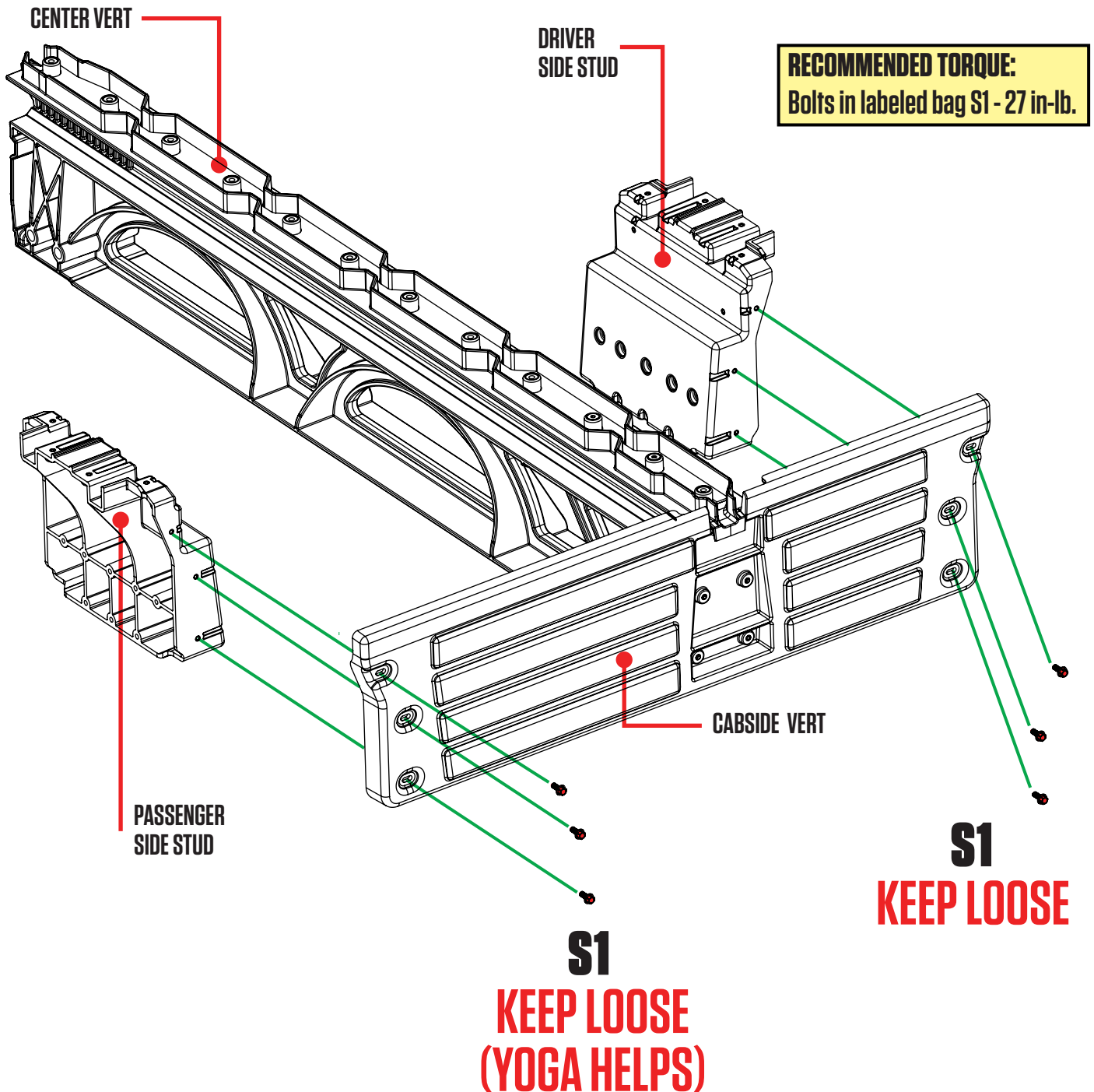


RECOMMENDED TORQUE:
Bolts in labeled bag S1 - 27 in-lb.

HELPFUL TIP: BAG S1, a.k.a "Fort Knox," is required for most of the steps, so keep it close! These bolts are highlighted throughout instructions in **RED**.

ASSEMBLY: LOOSELY ATTACH STUDS (YUP)

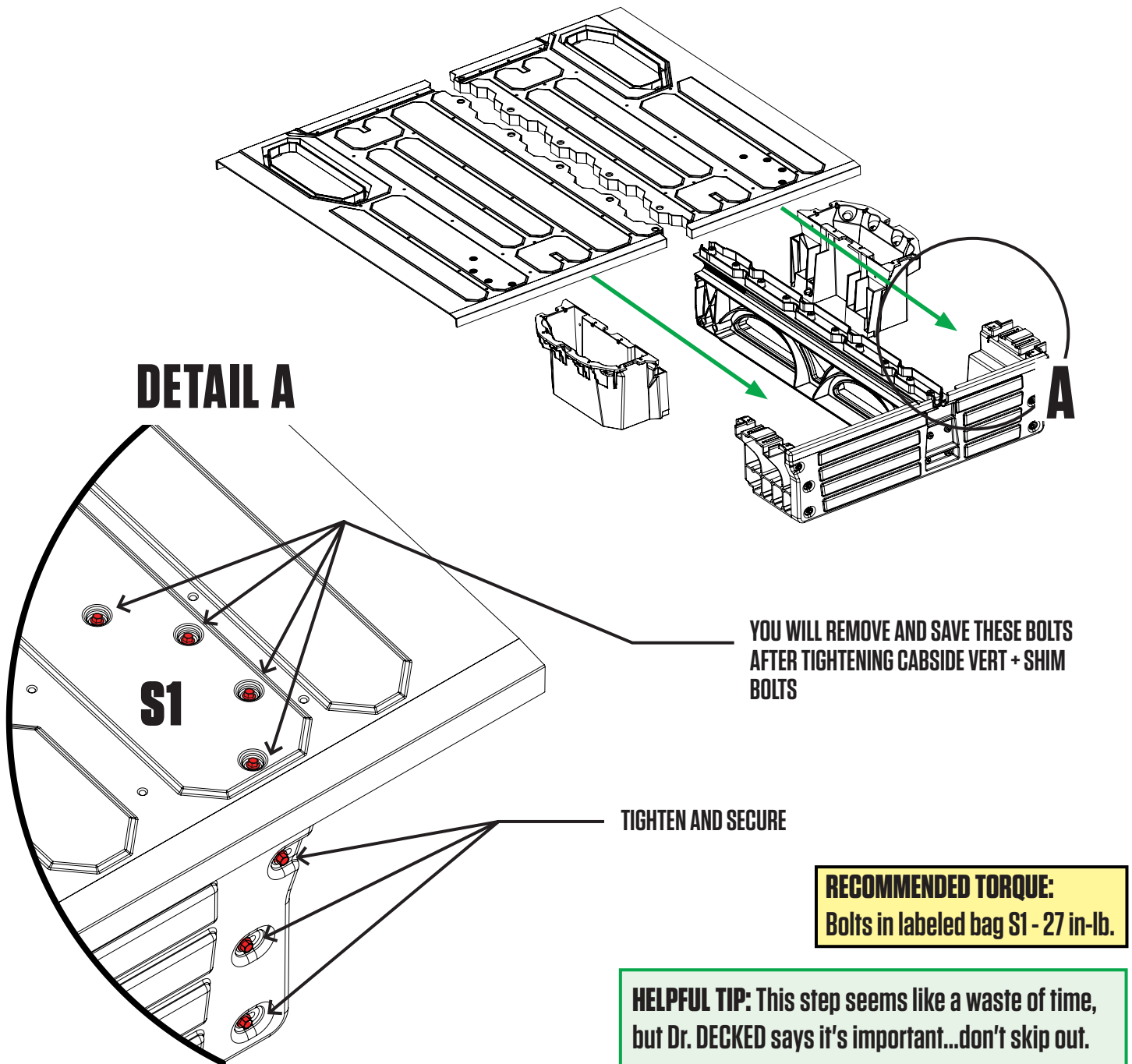
- **LOOSELY** attach studs to cabside vert with six bolts; BAG S1.



ASSEMBLY: ALIGN & TIGHTEN STUDS (YUP)

NOTE: This step ensures the studs are properly located before tightening bolts. It's important.

- Place ammo cans to support tailgate end of deck panels.
- Lift deck panels on center vert + stud + cabside vert assembly.
- Slide studs around L-R until deck panels are seated.
- **DETAIL A:** Loosely secure four bolts to hold decks onto studs; **BAG S1**.
- Now you can securely tighten the bolts that hold the studs to the cabside vert.
- Unbolt deck from studs, remove deck panels, save bolts, remove ammo cans and set aside for later assembly.



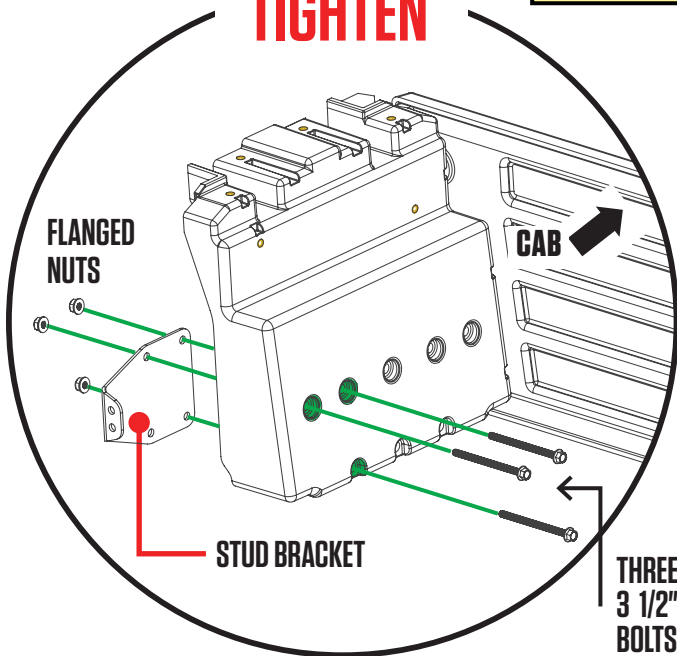
ASSEMBLY: BRACKETS + MOUNTING

- **STEP 1:** Securely attach stud bracket to driver side stud using three 3 1/2" bolts and three flanged nuts; **BAG PREP-MT5** or **MT7**.
- **STEP 2:** Loosely attach cabside bracket to the top hole in stud bracket with 3/4" bolt, nylon washer and flanged nut; **BAG PREP-MT5** or **MT7**. **KEEP LOOSE.**
- Repeat STEP 1 and STEP 2 on passenger side.
- **STEP 3:** While supporting both ends, lift center vert + stud + cabside vert assembly in truck bed.

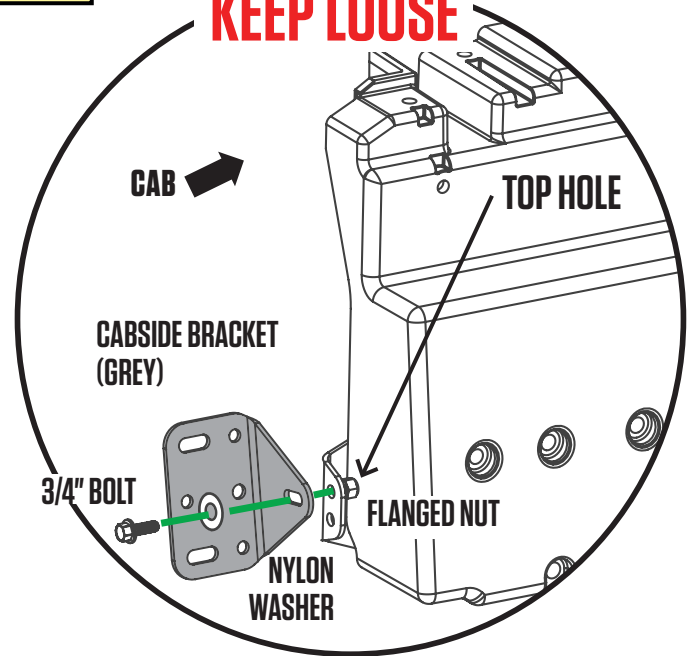


STEP 1 TIGHTEN

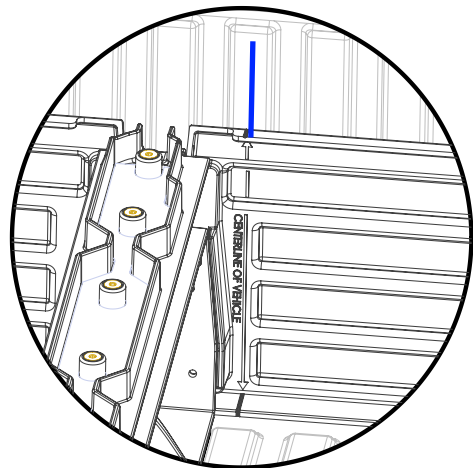
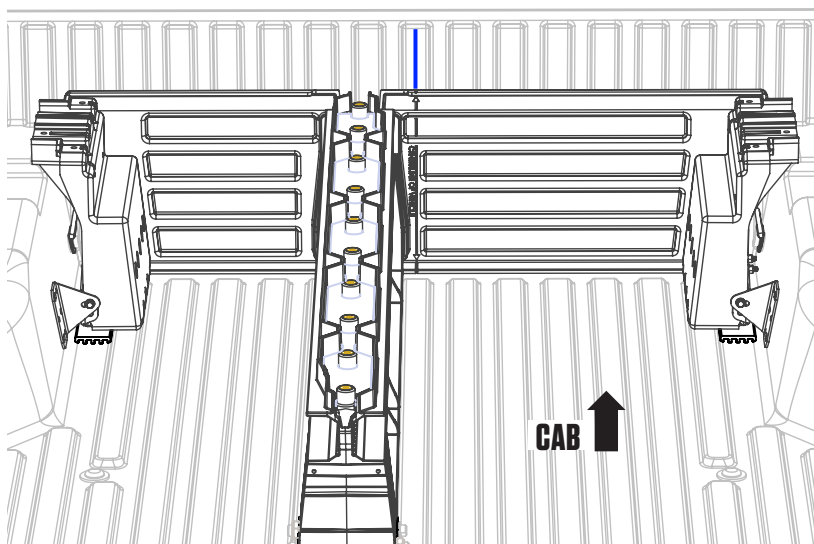
RECOMMENDED TORQUE:
For all fasteners - 27 in-lb.



STEP 2 KEEP LOOSE



STEP 3

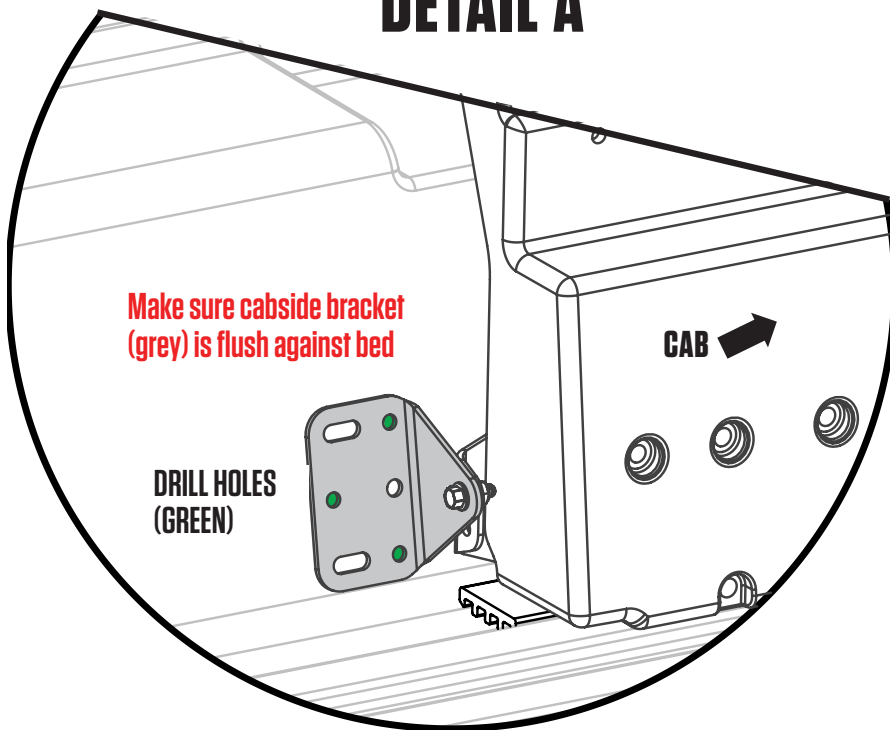


NOTE: Make sure centerline arrows on cabside vert are aligned with your centerline mark (blue).

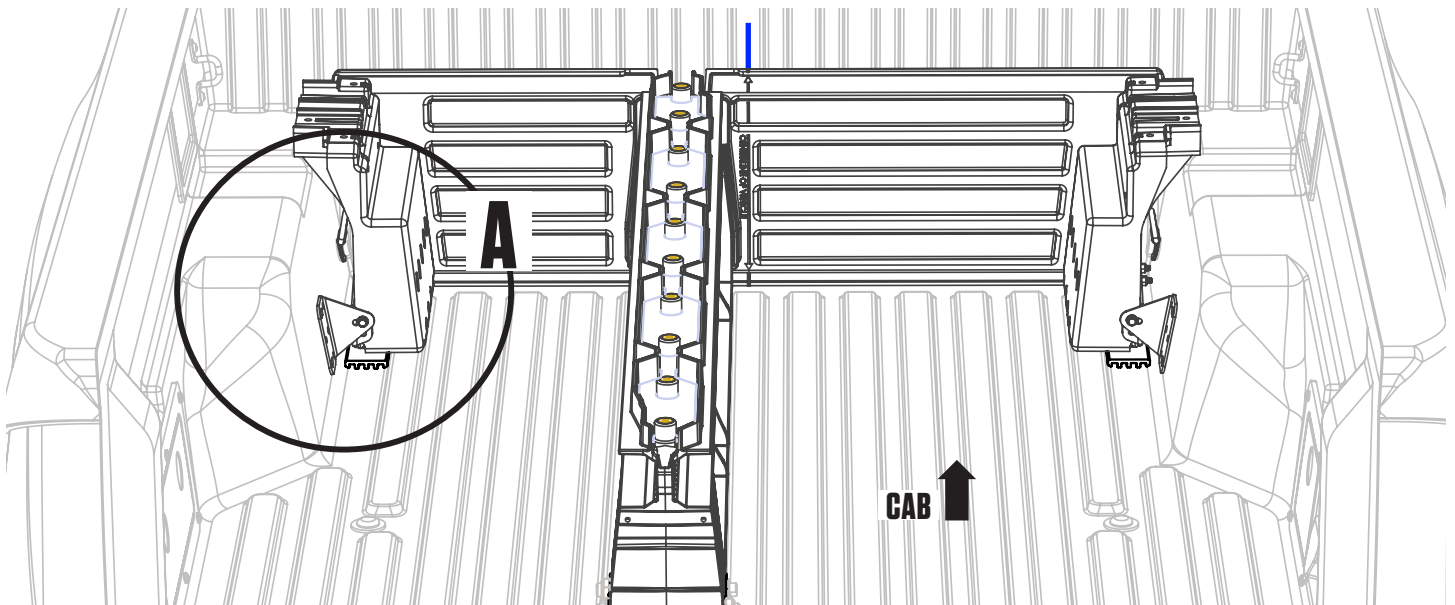
INSTALL: CABSIDE BRACKET DRILL

- Place driver side cabside bracket flush against truck bed wall, now tighten securely to stud bracket.
- While keeping assembly on centerline, drill three 1/4" diameter holes into bed using cabside bracket as a guide (green holes). Make sure to use a drill stop set to 1/2" depth.
- Repeat passenger side.

DETAIL A



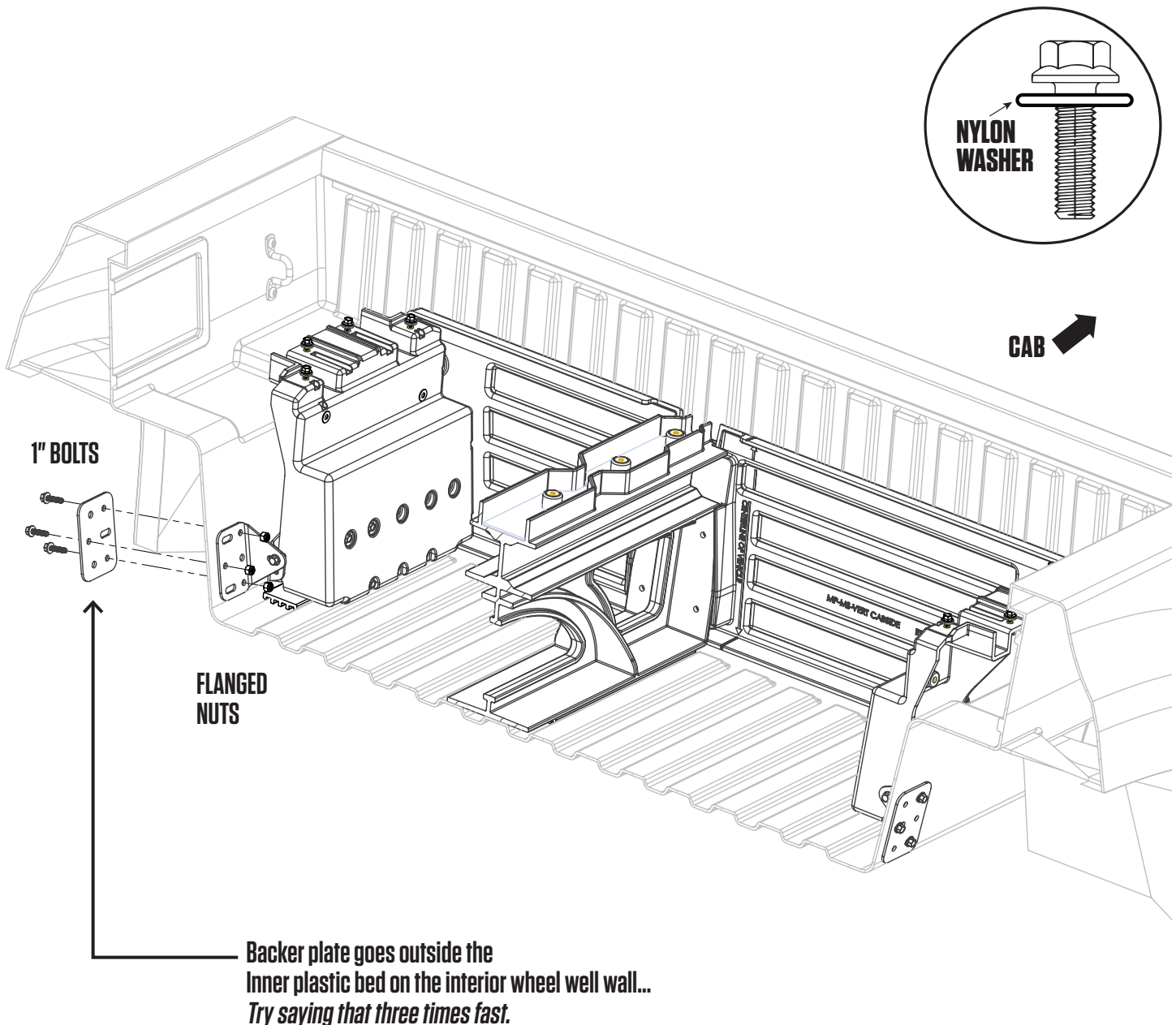
RECOMMENDED TORQUE:
53 in-lb.



INSTALL: BACKING PLATE

NOTE: If your pal left, clank some cans together to get them to come back.

- Install three 1" bolts with nylon washers through holes in cabside bracket and pickup bed; **BAG PREP-MT5** or **MT7**, **BAG WASHERS**.
- Play Rock Paper Scissors with your pal. The loser needs to hold the backing plate inside the wheel well and attach three flanged nuts; **BAG PREP-MT5** or **MT7**. Securely tighten.
- Repeat passenger side.

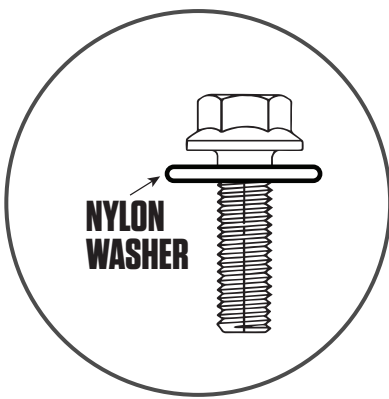


RECOMMENDED TORQUE:
Bolts in labeled bag PREP-MT5 or MT7 - 53 in-lb.

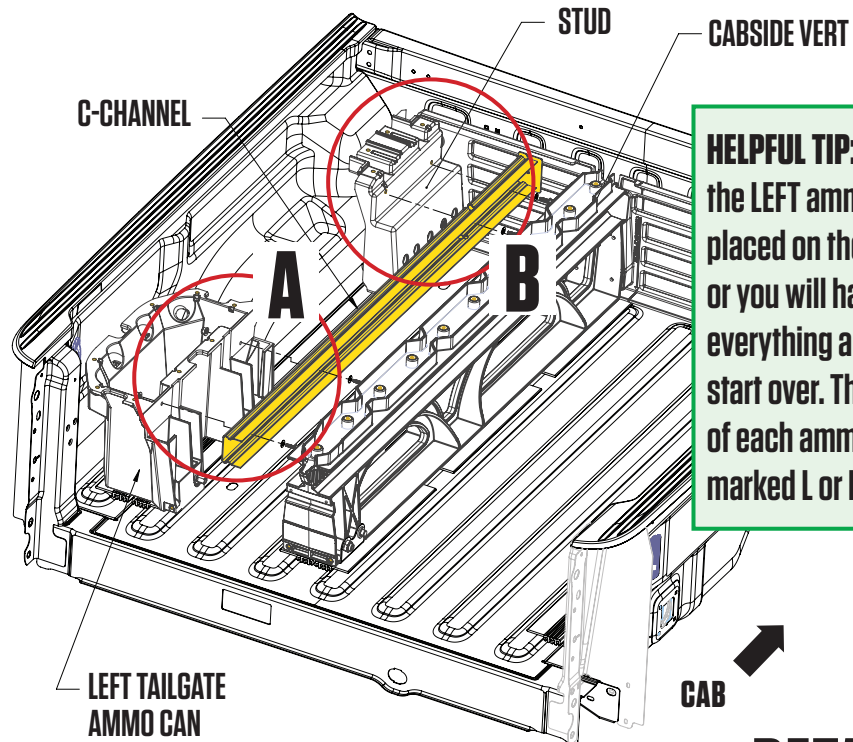
INSTALL: C-CHANNELS

IMPORTANT: There is a left and right ammo can. The inside of each ammo can is marked L or R.

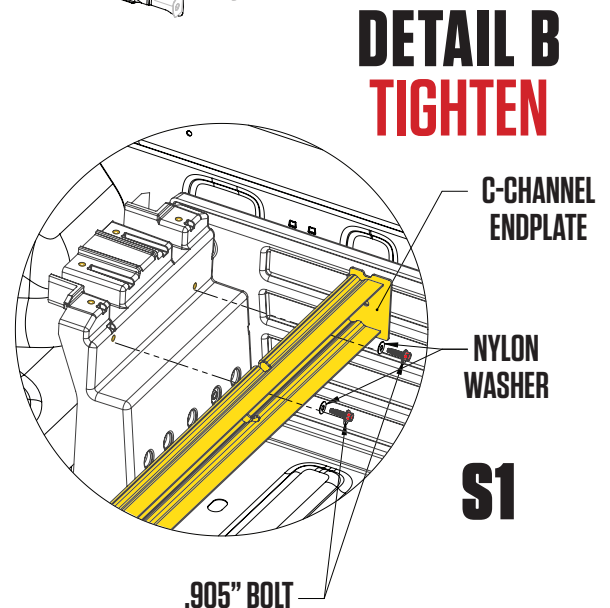
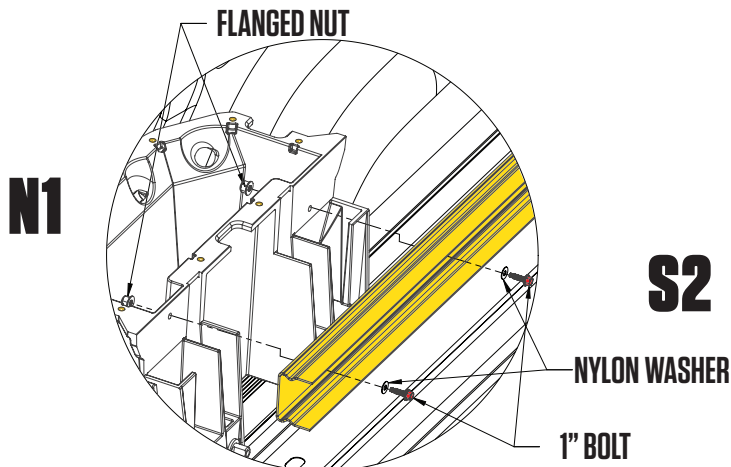
- Loosely place driver side ammo can at tailgate corner of bed. The axle will be closest to you.
- Place driver side C-channel on ledge of stud and ammo can with end plate on the stud (cabside).
- Install nylon washer only onto 4 S1 bolts and all S2 bolts; **BAG WASHERS**.
- **DETAIL A:** Use 1" bolts; **BAG S2**. Insert two bolts through C-channel into ammo can and loosely fasten with flanged nuts. Make sure the bolt head is on the C-channel side, not inside the ammo can; **BAG S2, BAG N1. KEEP LOOSE.**
- **DETAIL B:** Attach C-channel to stud with .905" bolts; **BAG S1**. No nuts needed.
- Repeat passenger side.



DETAIL A
KEEP LOOSE



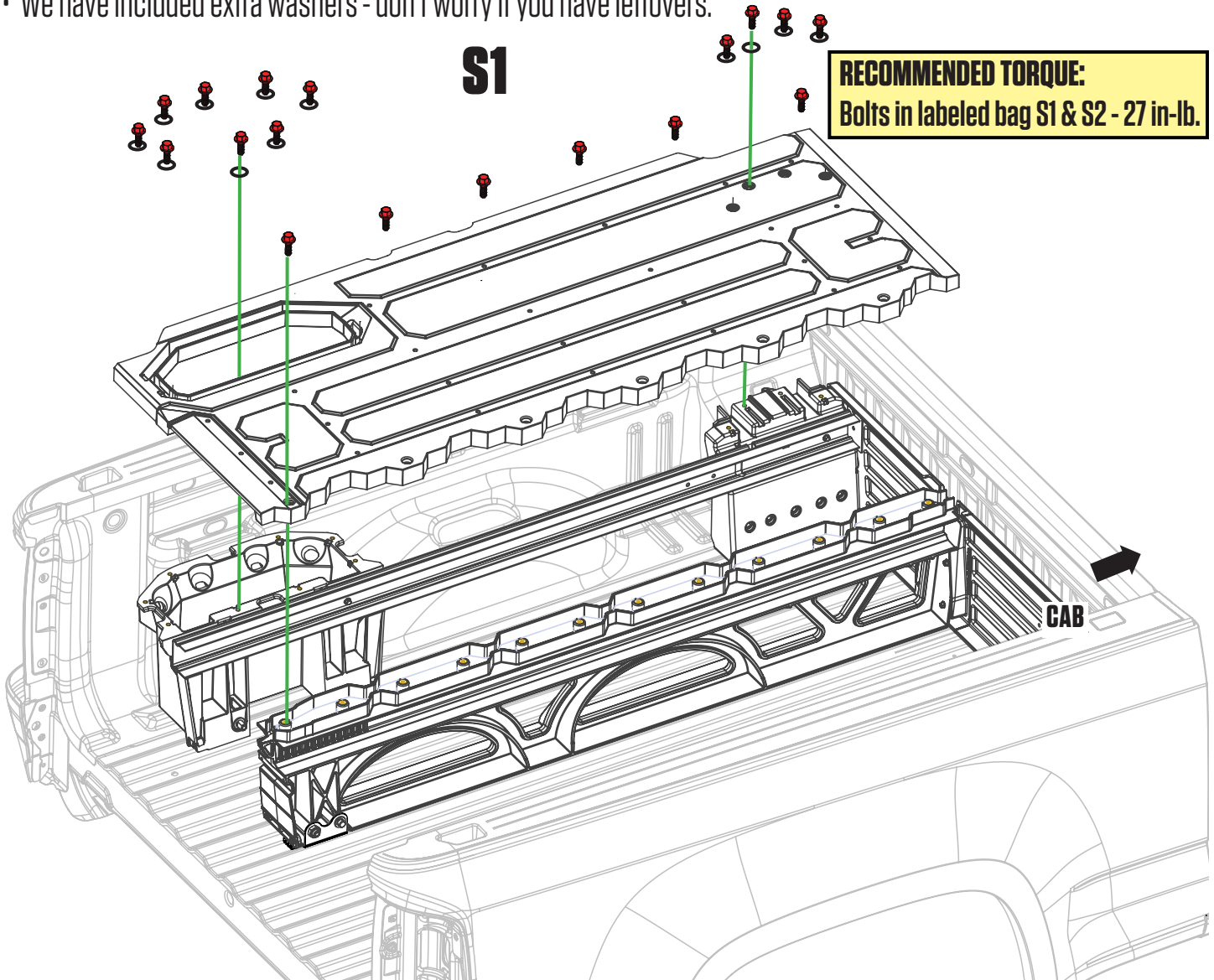
HELPFUL TIP: Make sure the LEFT ammo can is placed on the LEFT side, or you will have to take everything apart and start over. The inside of each ammo can is marked L or R.



RECOMMENDED TORQUE: Bolts in S1 and S2 BAG - 27 in-lb.

INSTALL: DECK HALVES

- Loosely place deck panel on side stud, center vert and ammo can.
- Shift ammo can forward, rearward, L-R, as necessary to align with fully seated deck panel.
- Loosely assemble:
 - Five or six bolts (depends on bed length - NO WASHERS) through deck panel into center vert; **BAG S1**.
 - Four bolts with nylon and rubber washers installed as shown through deck panel into stud; **BAG S1, BAG WASHERS**.
 - Eight bolts with nylon and rubber washers installed as shown through deck panel into ammo can; **BAG S1, BAG WASHERS**.
 - Tighten all **S1** bolts.
 - **Securely tighten C-channel/ammo can nuts and bolts.**
- Repeat other side (**making sure you don't forget to securely tighten C-channel/ammo can nuts and bolts**).
- We have included extra washers - don't worry if you have leftovers.



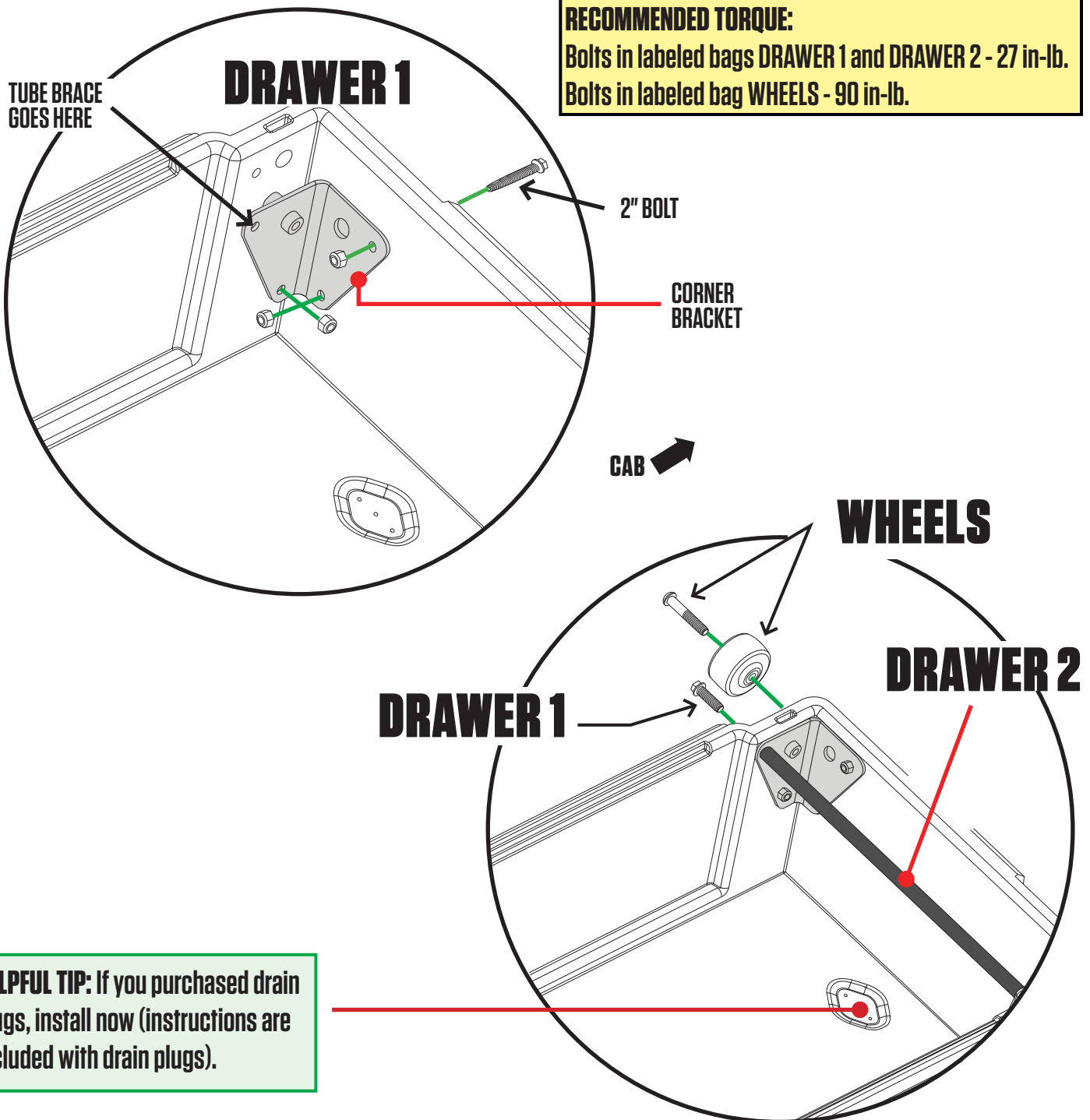
DRAWERS: BRACKETS + WHEELS

- Each drawer has a left and a right bracket. Bolt brackets into place via bottom two holes in bracket with 3/4" length bolts. Use the 2" length bolt for the upper cabside wall hole in bracket; **BAG DRAWER 1**.
- Install a tube brace in each drawer with two 3/4" length bolts; **BAG DRAWER 1, BAG DRAWER 2**.
- Attach wheels onto drawer brackets with a 7/32" hex wrench; **BAG WHEELS**

RECOMMENDED TORQUE:

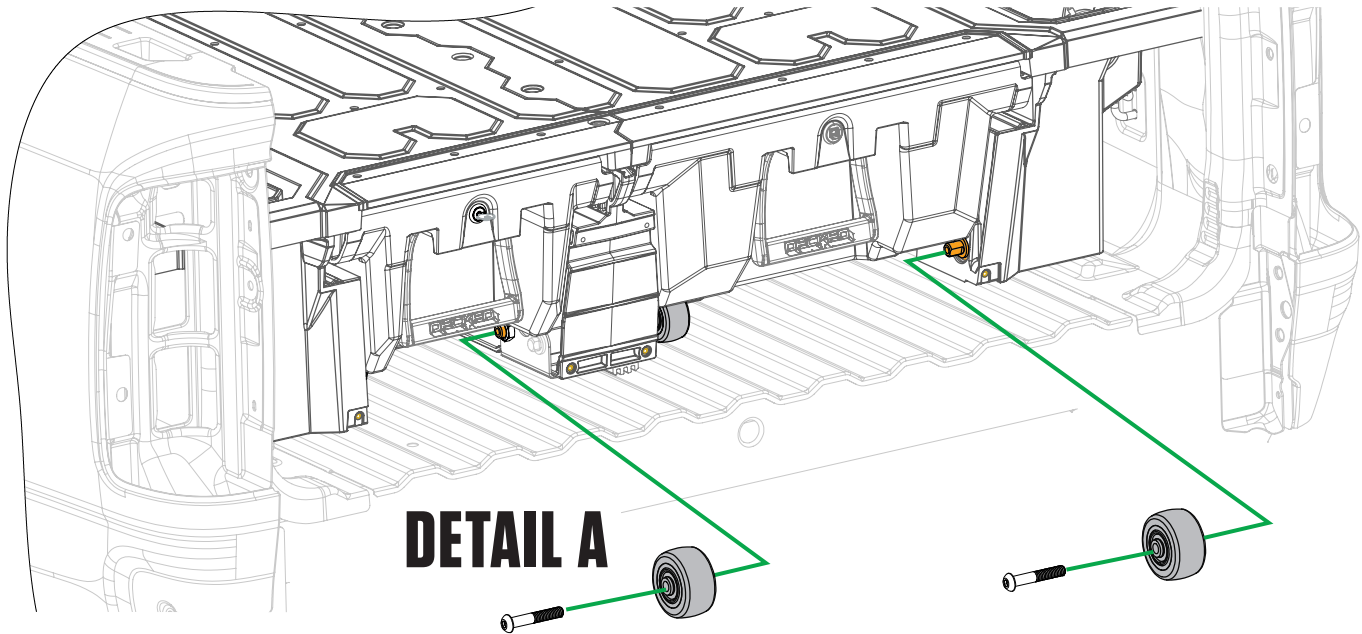
Bolts in labeled bags DRAWER 1 and DRAWER 2 - 27 in-lb.

Bolts in labeled bag WHEELS - 90 in-lb.



DRAWERS: AXLE WHEELS + WEATHERSTRIPS

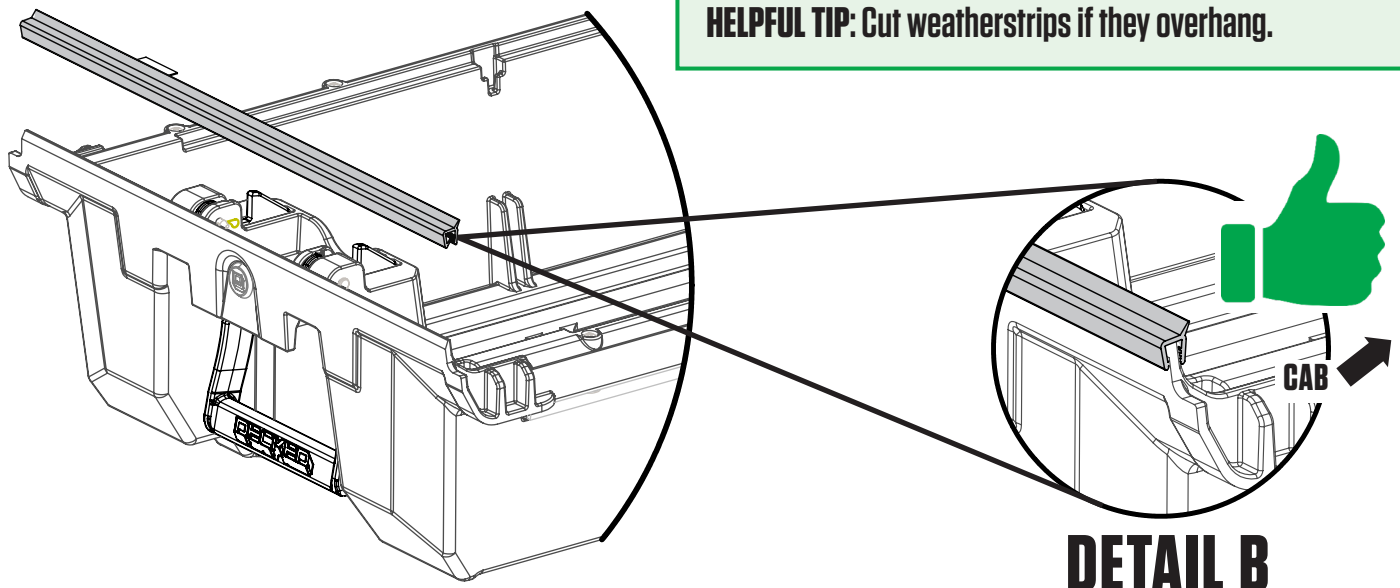
- Slide narrow drawer into driver side drawer cavity. **NOTE: It is easier to fully install narrow drawer first.**
- **DETAIL A:** Install two tailgate wheels onto narrow drawer axles with a 7/32" hex wrench; **BAG WHEELS.**
- Repeat with wide drawer.
- **DETAIL B:** Install weatherstrips on top of drawer edges **WITH WIPER BLADE POINTING TOWARD DRIVER.**
IMPORTANT: Facing the weatherstrip the wrong way will funnel water into drawer: BAD!



RECOMMENDED TORQUE:
Wheel bolts - 90 in-lb.

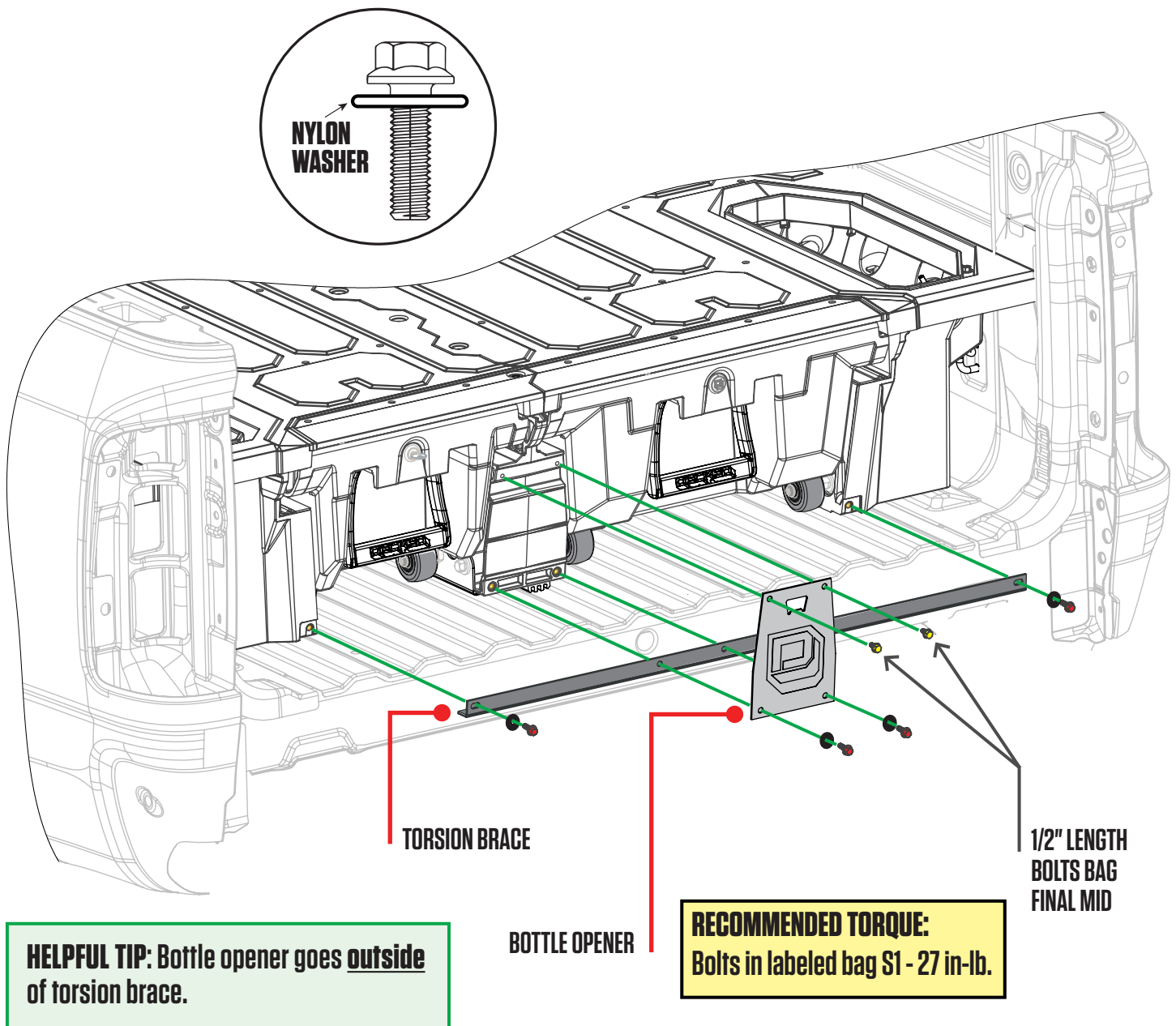
HELPFUL TIP: To make this step easier, jam a 2" piece of material under drawer, or get your pal to pinch the drawer up to the deck to give you better leverage.

HELPFUL TIP: Cut weatherstrips if they overhang.



THE FUN STUFF: TORSION BRACE + BOTTLE OPENER

- Slide torsion brace under center vert and tailgate ammo cans.
- Loosely install:
 - Two 1/2" length bolts through upper holes in bottle opener into center vert; **BAG FINAL MID.**
 - Two bolts with nylon washers through the end holes in torsion brace into ammo cans; **BAG S1.**
 - Two bolts with nylon washers through the bottom bottle opener holes and torsion brace into center vert; **BAG S1.**
- Align bottle opener to edges of center vert and tighten four bottle opener bolts.
- Tighten end bolts into tailgate ammo cans.



HELPFUL TIP: Bottle opener goes outside of torsion brace.

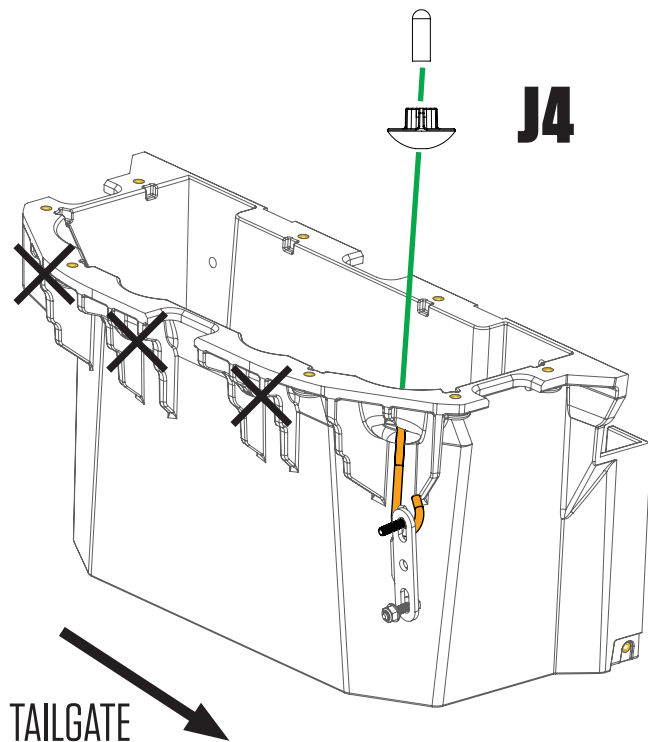
INSTALL: J-HOOKS

- Install J-hook onto tie down bracket and through the hole closest to the **tailgate** in ammo can; **BAG J4**.
- Install winged-spherical nut-washer, round side down, onto J-hook and partially tighten using your fingers only.

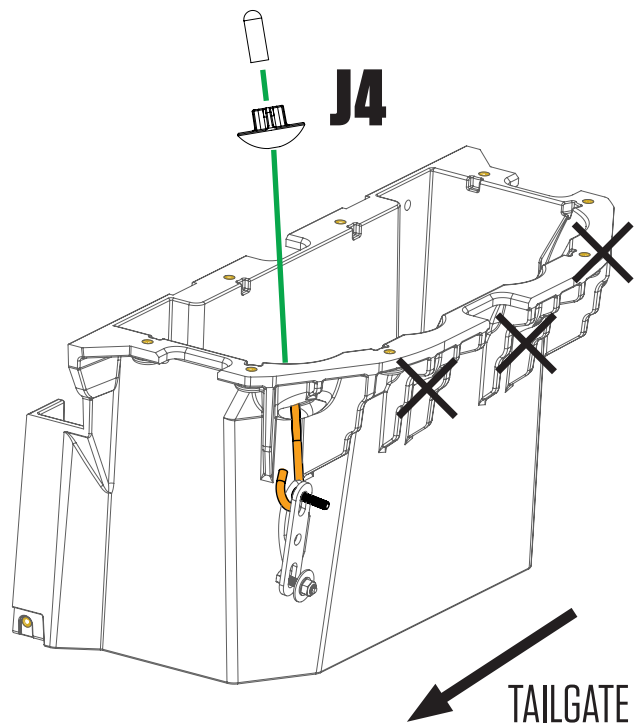
IMPORTANT: Keep J-hook assembly loose.

- Repeat other side.
- Tighten the J-hooks, but **DO NOT OVER TIGHTEN!** Make sure the gap between the side wall of the bed and the deck is equal on both sides.
- Install bolt thread protectors on J-hook ends; **BAG FINAL MID.**

DRIVER SIDE AMMO CAN



PASSENGER SIDE AMMO CAN

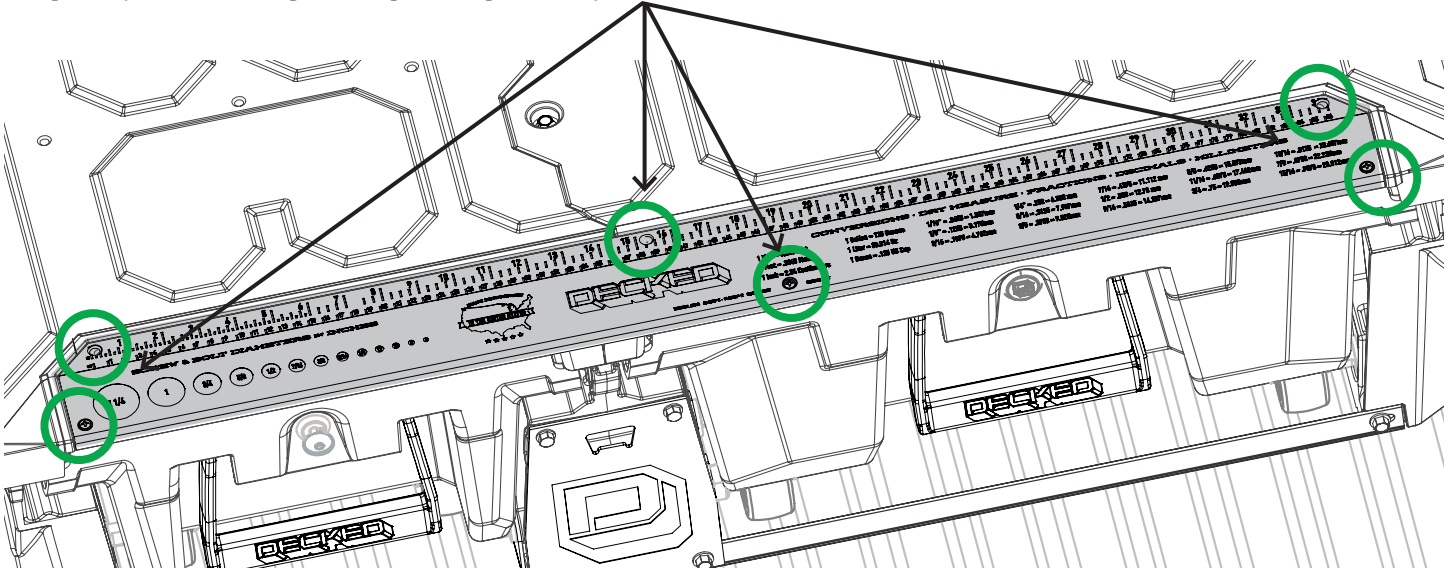


HELPFUL TIP: Make sure the hooks open toward tailgate.

IMPORTANT: You're almost there, so get your favorite beverage ready to crack open in the bottle opener and make a toast to your truck. When finished, immediately post a photo of your significant other, child or canine (in no order of significance - please someone show us your pet alligator) appreciating your accomplishment. Add hashtag #DECKEDUSA | @DECKEDUSA.

FINAL STEPS: THE RULER

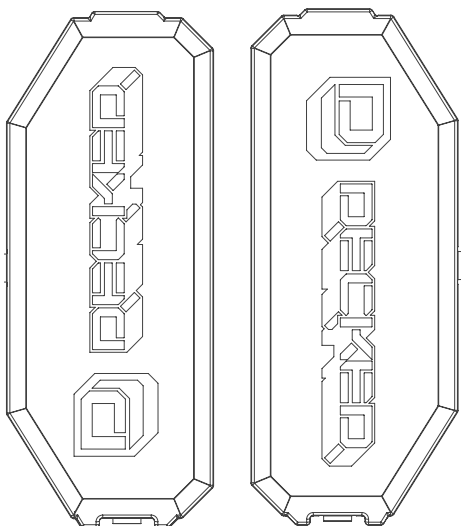
- Install ruler with six 1/8" hex screws; **BAG FINAL MID**. Start screws with fingers to avoid cross-threading. Tighten just until snug. Overtightening will strip the inserts.



FINAL STEPS: AMMO CAN LIDS

- **DETAIL A:** Ammo can lids are left (marked L) and right (marked R) side specific.
- **DETAIL B:** Holding lid in orientation shown, insert tab on tailgate end of ammo can lid and push the cabside end of lid down to secure. Don't be afraid to push down hard.
- Insert lock hole plugs, unless you are fitting the optional drawer locks, in which case install drawer locks now (instructions with locks); **BAG FINAL MID**.

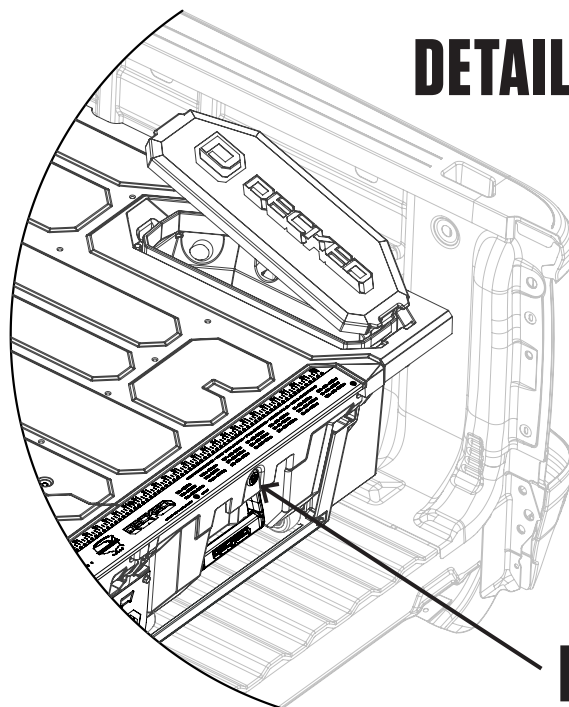
DETAIL A



LEFT AMMO
CAN LID

RIGHT AMMO
CAN LID

DETAIL B



FINAL MID

DECKED Products – Limited Lifetime Warranty

(Valid on DECKED Products purchased on or after 8/1/2021)

DECKED LLC, (the “Manufacturer”) warrants the original purchaser only that DECKED Truck and Van Products (The “DECKED” Product) will be free from defects in material and workmanship from the date of purchase and continuing for the expected lifetime of the DECKED Product. The DECKED Product must be registered by the original purchaser with DECKED, LLC via its website at, www.decked.com/register, and a copy of the original sales receipt must be supplied to the Manufacturer at the time a warranty claim is made. This warranty terminates if the original purchaser transfers the DECKED Product to any other person or vehicle.

WHAT IS COVERED

All DECKED Products identified above on or after August 1, 2021

DECKED's Limited Lifetime Warranty applies to US and Canadian customers only. International shipments are covered by DECKED's 3 Year Limited Warranty.

WHAT WE WILL DO TO CORRECT PROBLEMS

Subject to the limitations and exclusions described in this limited warranty, the Manufacturer will remedy defects in workmanship or materials by providing one of the following remedies at its option and without charge to the original purchaser for parts: (a) repairing the defective portion of the DECKED Product or (b) replacing the entire DECKED Product. In addition, the Manufacturer may elect at its option not to repair or replace the DECKED Product, but rather issue to the original purchaser a refund equal to the purchase price paid for the DECKED Product or a credit to be used towards the purchase of a new DECKED Product.

WHAT IS NOT COVERED

This limited warranty expressly excludes:

- Damage or defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, installation in a non-supported vehicle or installed in a vehicle which does not match the DECKED Product's SKU-intended fitment or use, or modification of the product, or any types of repair of a DECKED Product other than those authorized or provided by the Manufacturer.
- Damage or defects resulting from conditions beyond the Manufacturer's control and specifications including, but not limited to modification, misuse, overloading, or failure to assemble, install or use the DECKED Product in accordance with the Manufacturer's written instructions or guidelines included with the DECKED Product or separately made available to the original purchaser.
- Damage to the contents of the DECKED Product or vehicle.
- TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING ECONOMIC LOSS, WHETHER RESULTING FROM NONPERFORMANCE, USE, MISUSE, OR INABILITY TO USE THE DECKED PRODUCT OR THE MANUFACTURER'S NEGLIGENCE.

NO OTHER EXPRESS WARRANTY APPLIES

This Limited Lifetime Warranty is the sole and exclusive warranty for DECKED Products. No employee, agent, dealer, or other person is authorized to alter this warranty or make any other warranty on behalf of DECKED LLC.

NOTIFICATION PROCEDURES

If the DECKED Product does not conform with the terms of this limited warranty, the original purchaser must promptly notify the Manufacturer in writing upon discovery of the nonconformity. In order to receive remedies under this limited warranty, a warranty claim must have been registered with DECKED LLC by the original purchaser, must describe the nature of the products nonconformity, include a copy of the original sales receipt, invoice, or other proof of purchase and be accompanied with photos or video. Repairs or modifications made to the DECKED Product by other than the Manufacturer or its authorized agent will nullify this limited warranty. Coverage under this limited warranty is conditioned at all times upon the owner's compliance with these required registration, notification, and repair procedures.

Product registration may be performed at: <https://decked.com/register>

Warranty claims must include reciprocal contact information and may be made via certified mail or email to:

DECKED Warranty and Claims

Contact info:

DECKED LLC

PO Box 885

Ketchum, ID 83340

warranty@decked.com

208-806-0251

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